



HSS, Spiral Point Plug Taps, Ground Thread

Size & Pitch	GH Limit	# of Flutes	Pkg Qty	Uncoated Part #	AlTiN Coated Part #	TiN Coated Part #
6-40	H1	2	1	RT30826	—	—
6-40	H2	2	1	RT30827	—	—
8-32	H1	2	1	RT30828	—	—
8-32	H2	2	1	RT30829	—	—
8-32	H3	2	1	RT30830	RT31006	RT30930
8-32	H7	2	1	RT30831	—	—
8-36	H1	2	1	RT30832	—	—
8-36	H2	2	1	RT30833	—	—
10-24	H1	2	1	RT30834	—	—
10-24	H2	2	1	RT30835	—	—
10-24	H3	2	1	RT30836	RT31007	RT30936
10-24	H7	2	1	RT30837	—	—
10-32	H1	2	1	RT30838	—	—
10-32	H2	2	1	RT30839	—	—
10-32	H3	2	1	RT30840	RT31008	RT30940
10-32	H7	2	1	RT30841	—	—
12-24	H1	2	1	RT30842	—	—
12-24	H3	2	1	RT30843	RT31009	RT30943
12-28	H3	2	1	RT30844	RT31010	RT30944
1/4-20	H1	2	1	RT30845	—	—
1/4-20	H2	2	1	RT30846	—	—
1/4-20	H3	2	1	RT30847	RT31011	RT30947
1/4-20	H3	3	1	RT30848	—	—
1/4-20	H5	2	1	RT30849	—	—
1/4-20	H5	3	1	RT30850	—	—
1/4-28	H1	2	1	RT30851	—	—
1/4-28	H2	2	1	RT30852	—	—
1/4-28	H2	3	1	RT30853	—	—
1/4-28	H3	2	1	RT30854	RT31012	RT30954
1/4-28	H4	2	1	RT30855	—	—



Speeds & other tech data pages 405-416.